NOTES: (UNLESS OTHERWISE SPECIFIED)
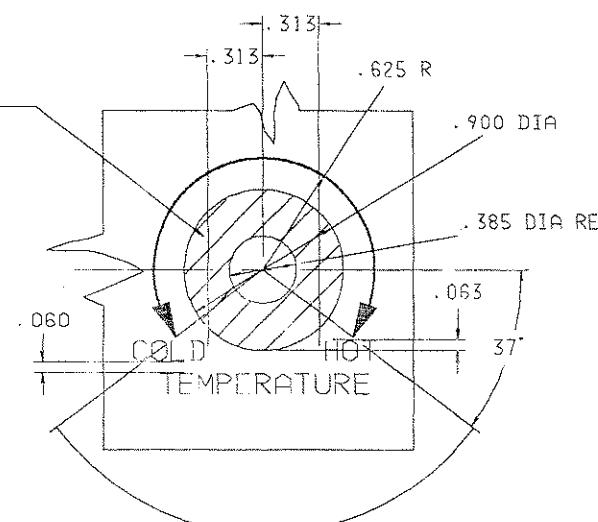
1. IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURE. 115-12112 (PARA. 2.1/2.2).

2. BREAK ALL SHARP EDGES .045 ±.015 EXCEPT AS NOTED.

3. PANEL SURFACE TO BE FINISHED IN FLAT BLACK. PER FED-STD-595 #37038.

4. CHARACTERS TO BE FUTURA DEMI-BOLD. .125 HIGH EXCEPT AS NOTED.

5. BUILD IAW MIL-P-7788E TYPE V CL. 1-BW.

6. MAKE LIGHTING VOLTAGE 28V.

REVISIONS

ZONE	MOD	REV		DATE	APPROVED
		−	MFG. RELEASE	5/6/94	MC

.562 DIA HOLE
C'B .718 DIA × .140 DP F.S.
2 PL

.234 R 4 PL

.150 TEXT HEIGHT

.189
.060 2 PL

5.365

CONNECTOR PER MS90335-8

1.889   1.125 2 PL

2.175

1.098 3 PL

.535 2 PL

.163

NO.29 (.136) DIA C'BORE
.125 DP F.S.

1.001
1.470

.531

2.845
4.268
4.630
4.947
5.690

.306

GROMMET PER MS25381-1 2 PL

.385 DIA HOLE THRU
C'BORE .715 DIA × .125 D.P.
F.S.
4 PL
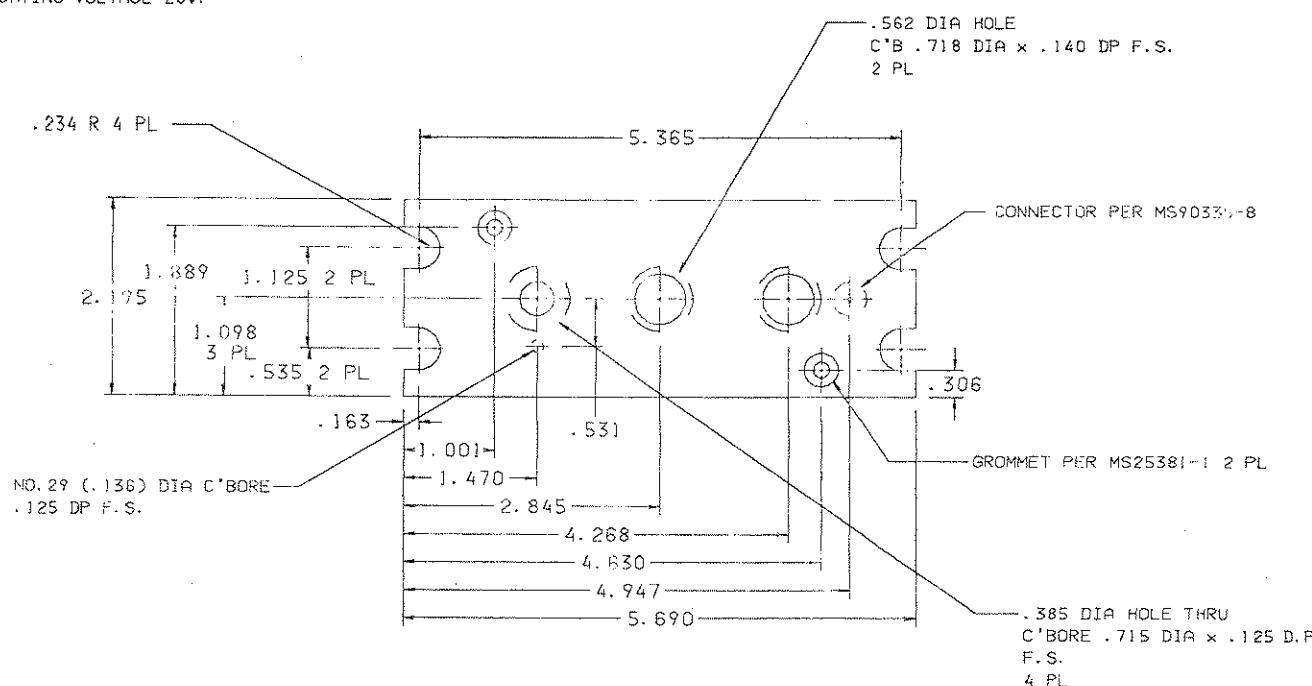
-01 ILLUMINATED PANEL ASSEMBLY

ECU SYSTEM
AIRFLOW UPPR/LWR
FRESH AIR OPEN
COLD   HOT
TEMPERATURE
LOWER
CLOSE
.100 4 PL

SEE DETAIL A

CLEAR TRANSLUCENT AREA

.313
.313
.625 R
.900 DIA
.385 DIA REF

.060
COLD   HOT
TEMPERATURE
.063
37°

106°

VIEW A

ECO 4715

STC SH8443SW
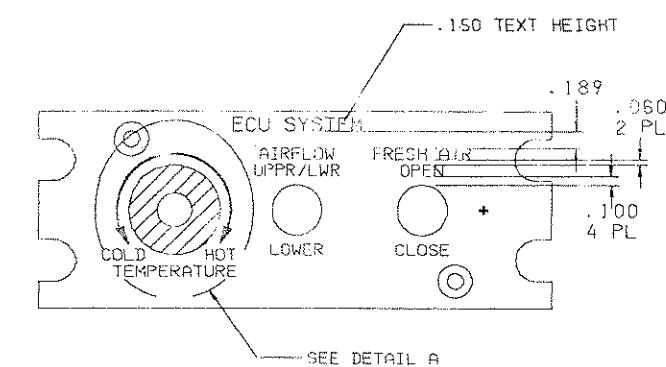
PARTS LIST

QTY PER	PART NO.	DESCRIPTION	SPECIFICATION	CODE IDENT NO.	ITEM NO.

☑ECO ☐ECR	NO. 4715	EFF DATE OF CHG 04 APR. 96	REQUESTED BY JEFF J.	PREMIER	PAGE 1 OF 1

REASON FOR CHANGE	DOCUMENTS AFFECTED	SYSTEM	MATL DISPOSITION		
ADMINISTRATIVE	B27-23028 B27-23019 B30-24003 B74-22008	BLEED AIR ECU		STORE	IN MFG.
MARKED PRINTS ATTACHED YES ☐ NO ☑		SERIAL NO EFF	REWORK SCRAP USE AS IS		

DISPOSITION / COMMENTS

B27-23028 REV IS —.   B30-24003 REV IS A

B27-23019 REV IS —.   B74-22008 REV IS B.

STC SH8443SW

THIS IS AN UNINCORPORATED ECO

DESCRIPTION

B27-23028: ADD 412EP TO "ON" BLOCK.

B27-23019: ADD 412EP AND 212 TO "ON" BLOCK.

B30-24003: ADD 412EP AND 212 TO "ON" BLOCK.

B74-22008: ADD B00-13022 TO "NHA" BLOCK. This part only
Incorp per ECO 4991

IMPACT		YES	NO	PROCUREMENT ACTION		PRIORITY		CHANGE CLASSIFICATION		
INTERCHANGEABILITY		☐	☑			1 ☐		☐ RECORD		
DRAWING CHANGE		☐	☑	YES	NO	2 ☐		☐ PMA MAJOR	☐ TSO MAJOR	
SPECIFICATION		☐	☑	☐	☑	3 ☑				
SPARES		☐	☑					☑ PMA MINOR	☐ TSO MINOR	

PREPARED BY T. Tonio	DATE 3/22/96	PROJECT ENG	DATE	QA T. Tonio	DATE 3/22/96	FAA SUBMITTAL YES
CHECKED BY P. Vanere	DATE 3/22/96	MFG	DATE	PROD SPRT	DATE	ENGRG / APPR W. Hamilton	DATE 4/4/96

FORM 003-11300-005